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JUN 0 1 2006

Practitioner's Docket No. 201143.00034

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

PATENT NUMBER:

6,910,523

ISSUE DATE:

June 28, 2005

APPLICATION NO.:

10/614,144

FIRST NAMED INVENTOR:

FISH

TITLE:

Strip Casting Apparatus

Mail Stop POST ISSUE Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

REQUEST TO CHANGE A POWER OF ATTORNEY

Please change the POWER OF ATTORNEY of record for above referenced patent number 6,910,523 to the attorneys and agents of

Customer Number 021324.

This change in Power of Attorney is duly authorized by the assignee of the entire interest, Castrip LLC, by the attached two-page document.

Respectfully submitted,

Date: May 22, 2006

Michael H. Minns

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Tel. No.: 330-864-5550

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

REVOCATION OF PRIOR POWERS OF ATTORNEY AND APPOINTMENT OF NEW POWER OF ATTORNEY BY ASSIGNEE OF ENTIRE INTEREST

As assignee of record of the entire interest of the following identified patents:

Patent Number	Issue Date	First Named Inventor	Application Number	Attorney's Docket	Record of Assignment (Reel/Frame)
5,857,514	01/12/1999	SHOOK	08/710,257	201143.00036	0081 59/0663 012428/0860
6,070,647	06/06/2000	FOLDER	08/992,456	201143.00023	008941/0429 012428/0860
6,220,335	04/24/2001	FOLDER	09/553,636	201143.00021	008941/0429 012428/0860
6,237,673	05/29/2001	KATO	09/330,023	201143.00033	010115/0545 012428/0860
6,241,002	06/05/2001	RUSSELL	09/293,157	201143.00031	009923/0240 012428/0860
6,397,924	06/04/2002	FISH	09/698,054	201143.00032	009471/0517 012428/0860
6,474,403	11/05/2002	NIKOLOVSKI	09/495,697	201143.00024	010588/0355 012428/0860
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Power of Attorney by Assignee of Entire Interest-page 1 of 2

HAHN, LOESER & PARK, LLP

330 864 7986

P.03

REVOCATION OF PRIOR POWERS OF ATTORNEY

all powers of attorney previously given for the above identified patents are hereby revoked; and

NEW POWER OF ATTORNEY

I hereby appoint the following attorneys and/or agents to prosecute and transact all business in the Patent and Trademark Office connected therewith all Attorneys and Agents associated with

Customer Number 021324.

ESTABLISHING RIGHT OF ASSIGNEE TO TAKE ACTION PER 37 C.F.R. § 3.75(b)

Documentary evidence of a chain of title from the original owner to the assignee is recorded in the assignment records of the U.S. Patent and Trademark Office on Reel and Frame Numbers referenced above. The person signing below is authorized to act on behalf of the assignee.

Date: February 22, 2006

Signature

Castrip LLC

Name: Richard L. Wechsler

Title: Acting President

SEND CORRESPONDENCE TO:

Customer No. 021324 Hahn Loeser + Parks, LLP One GOJO Plaza; Suite 300 Akron, Ohio 44311-1076 DIRECT TELEPHONE CALLS TO:

Phone: 330 864 5550

Assignee of the Entire Interest:

Castrip LLC 2100 Rexford Road

Charlotte, North Carolina 28211